

# ENGINEERING CHANGE NOTICE

## DART AEROSPACE LTD

MPP

Date: 11.11.02	Job No.: RD2377	ADR Yes/No: N	ADR Date:	ECN #: 11- 664
Product No.: D412-664		Created By: <i>JP</i>	Approved By: <i>JP</i>	
Product Name: Crosstubes		Checked By: <i>JP</i>		

Distribution	Reqd	Resp	Initial / Date
Production Manager / Coord.	Y	LL	
Purchasing Coord.	Y	CL	
Production Engineering Coord.	Y	EC/DD	

Distribution	Reqd	Resp	Initial / Date
DQA / QA Coord.	N		
QC Coordinator	Y	ED	
Customer Technical Support	Y	MB	
Marketing	Y	SW	
Customer Order Processing	Y	SB	

Reason for Change:  
Release new kit dwgs

### Documents Affected:

Release:  
- D4381 Rev. A  
- ICA-D212-664 Rev. 8  
- IIN-D212-664 Rev. G  
- DSI 9582 Rev. A

Supercede:  
- DSI 9563, DSI 9573

PARTS MUST COMPLY



PREVIOUS PARTS SATISFACTORY



#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Master Document List (MDL)	Y	CP		<i>CP 11.11.02</i>
6	Update Product Compatability Matrix	N			
7	Create Eurocopter Form (FEE)	N			
8	Notify TC / FAA of Change	Y	DS		<i>CP 11.11.02</i>
9					

#	Document Control Actions	Reqd	Resp	Notes	Complete
10	Move Electronic Files/Design Journal	Y	KJ		
11	Update Product Specification Files	Y	KJ		11.11.02 <i>JP</i>
12	Update Approved/Preliminary Dwg PDF Files	Y	KJ		11.11.02 <i>JP</i>
13	Update Document Record (DR)	N			
14	Update Product Development Summary	Y	MP		
15	Update QSI 021 and/or STC Approval List	N			
16	Update Parts / STC Database	Y	KJ		11.11.02 <i>JP</i>
17	Update / Verify ARC Database	Y	KJ	#47	11.11.02 <i>JP</i>
18	Create / Update Change Record Form / Item Card Database	Y	KJ		11.11.02 <i>JP</i>
19	Create / Update PPP's	Y	KJ		
20	Red Decals required?	Y	KJ	For D212-664-107 CHG 003 only	
21	Update Document Control Database / Laminated Dwgs	N			
22	Update Grey Project / Electronic Binder PDF Files	Y	KJ		11.11.03 <i>JP</i>
23	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		11.11.03 <i>JP</i>
24					

### Description / Action:

- D412-664-301 Cap Assembly Bumper Kit added, new kit @ CHG 001
- D412-664-303 Switch Provisions Kit added, new kit @ CHG 001
- DSI 9582 Rev. A created for D212-664-107 crosstubes made with D6005 extrusion
- D212-664-107 made with D6005 extrusion is CHG 003. Tubes made with D6019 material remains CHG 002
- Add DSI 9582 Rev. A only to D212-664-107 kits at CHG 003 *No sth at redesign*
- D4381-1 Bumper requires a 100% visual inspection for all received parts, for cracks or large voids (small bubbles OK)

*u 11/11/15*

ECN Verified & Complete: \_\_\_\_\_

Date: \_\_\_\_\_